



**PRODUCT DATA SHEET**

**PRODUCT CODE: C252FR**

**SUPAGROUT FIBER REINFORCED**

**Description**

SUPAGROUT FR is a non-shrink cementitious grout with fiber. The fiber are single filaments, measuring 32 microns in diameter, cut in lengths of 6-12mm. The fibre has been treated to improve initial dispersion and bonding capabilities of the grout

**Principal uses**

- Grouting of large compressors
- Pulp and paper dryers
- Rolling mills
- Applications involving impact and stress
- Baseplates and anchors

**Advantages**

- Controlled expansion
- Adjustable consistency
- High bond strength to steel and concrete
- High early strength development
- Medium flowability
- Hairline crack resistance
- Improved ductility properties

**Performance data**

Property	Typical results		
	24 hours	14 days	28 days
<b>Compressive strength</b>			
Water @ 4ℓ per 25kg	28Mpa	59Mpa	63Mpa
Water @ 4.85ℓ per 25kg	20Mpa	57Mpa	59Mpa

An unrestrained expansion of 1% to 4% is typical  
Restrained expansion 0 - 0.4%

**Workability**

The product can be mixed either into a ram-able consistency or flowable depending on the requirements

**Surface preparation**

Concrete substrate must be structurally sound. Remove all oil, grease, paint, corrosion, dust and surface deposits. This can be done by wire brush or sand blasting. Ensure surface is wet or prime with Plaster Key to improve bond

**Limitations**

Do not grout at temperatures below 9°C. Avoid excessive heat 35°C and higher, wet hessian may be used to reduce evaporation rate. Grout cannot be reworked by later addition of water. Use curing compounds for improved results

**Mixing instructions**

Pre wet concrete mixer, add between 3.5ℓ and 4.5ℓ of water into the mixer, depending on the consistency required. Add the contents of the bag and mix until desired slump is achieved

**Yield**

Mixed with 3.5ℓ of water will yield 12ℓ  
Mixed with 4.5ℓ of water will yield 14ℓ

**Set time**

Water content	Initial set	Final set
4ℓ per 25kg	2 hours	3 hours
4.5ℓ per 25kg	2hr35min	4 hours

**Packaging**

SUPAGROUT FR is available in 25kg bags

**Safety & handling**

Wear dust masks when mixing. Use gloves, eye protection at all times. Should the product come into contact with eyes, wash immediately and seek medical advice

**Shelf Life & Storage**

12 months when stored in a cool dry place, failure to comply with these recommendations will result in a reduction in shelf life

**Notes**

For any epoxy grouting, precision grouting, rapid set grouting consult your local representative for related products to suit specific requirements  
For further instruction please consult your local representative for a method statement

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